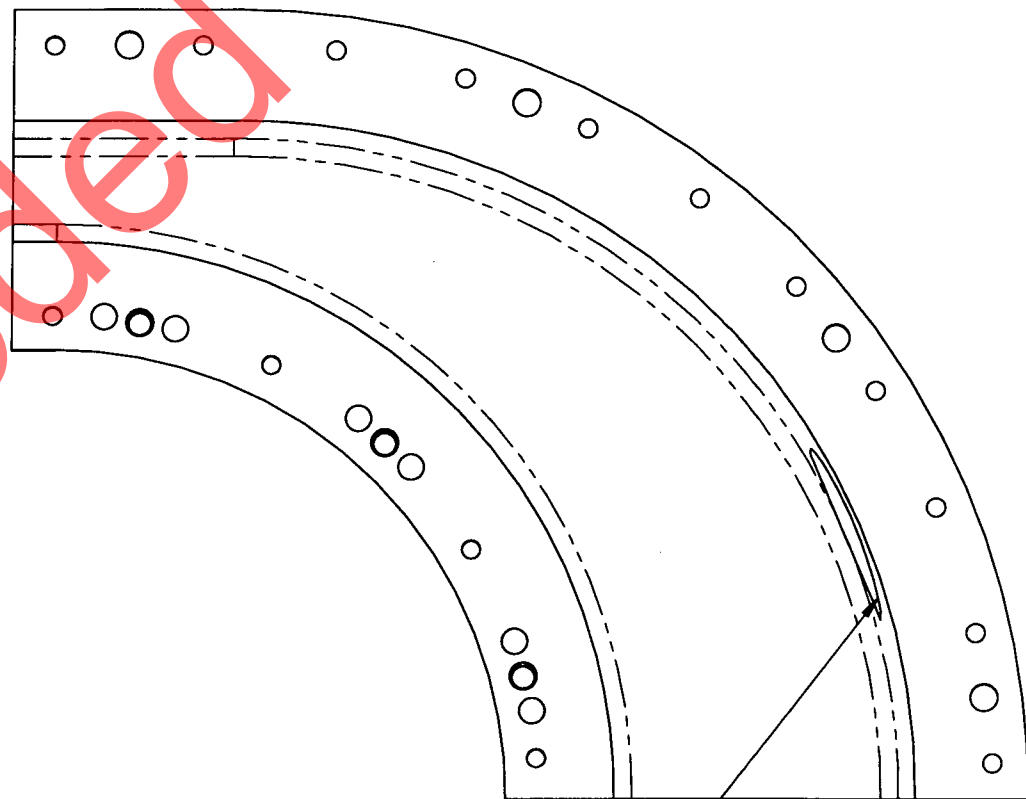
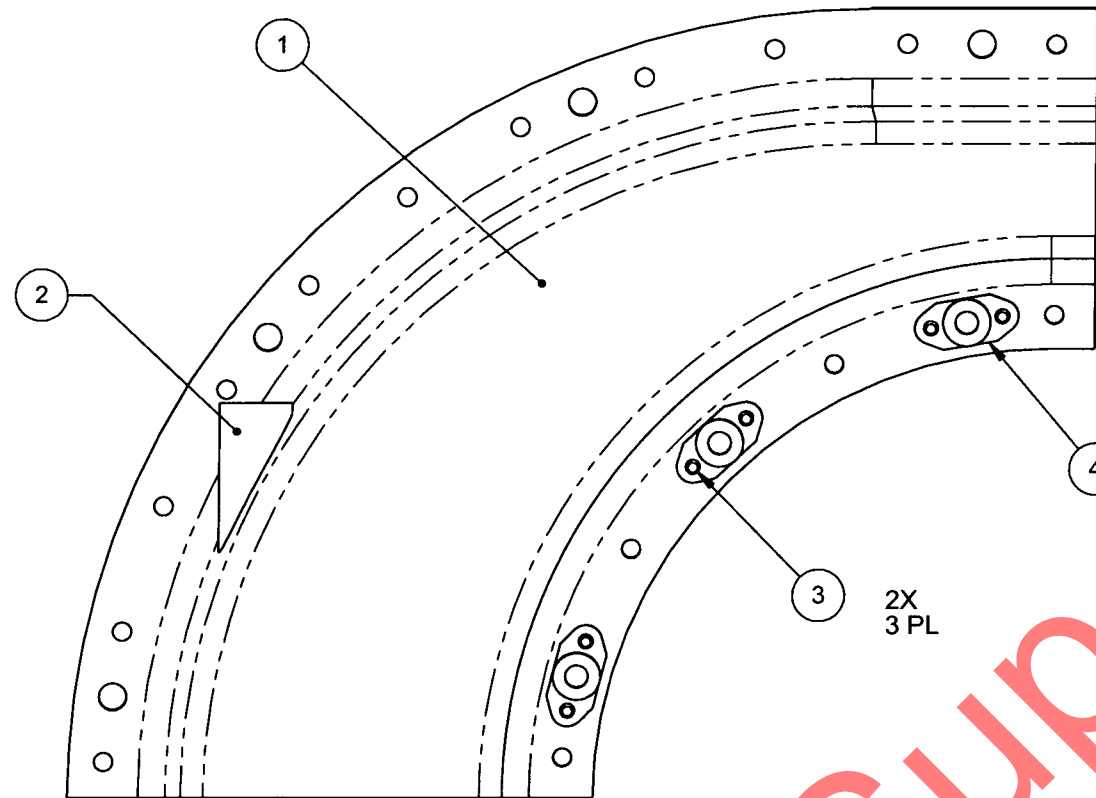
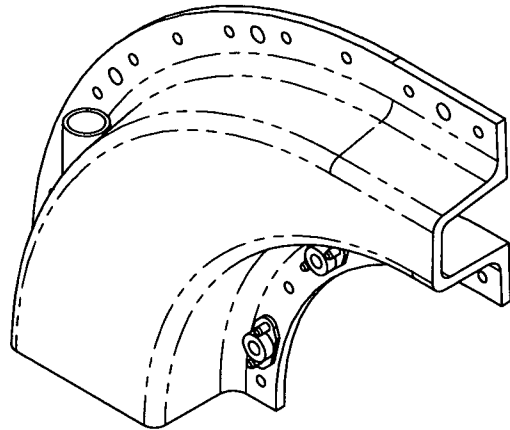


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4500-041	UPPER DOOR CORNER ASSY
1	1	D4500-1	UPPER DOOR CORNER
2	1	D4500-3	GUIDE
3	6	MS20426AD3-5	RIVET, CSK
4	3	MS21069L3	ANCHOR NUT



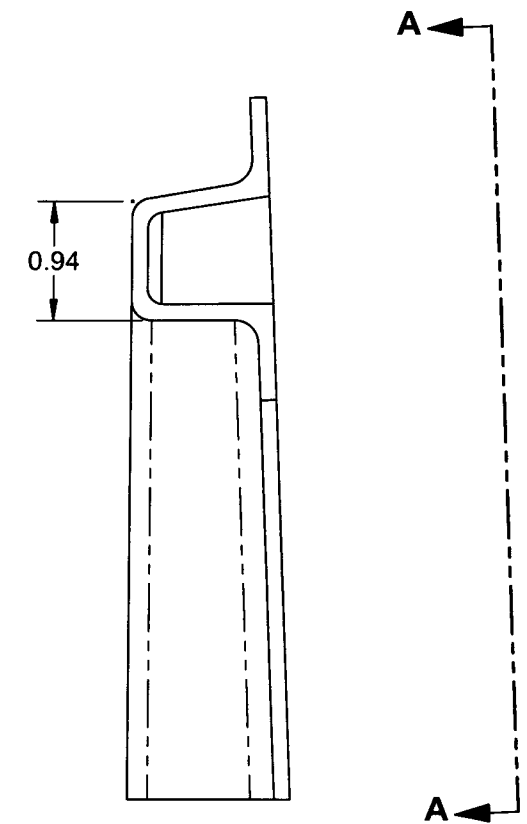
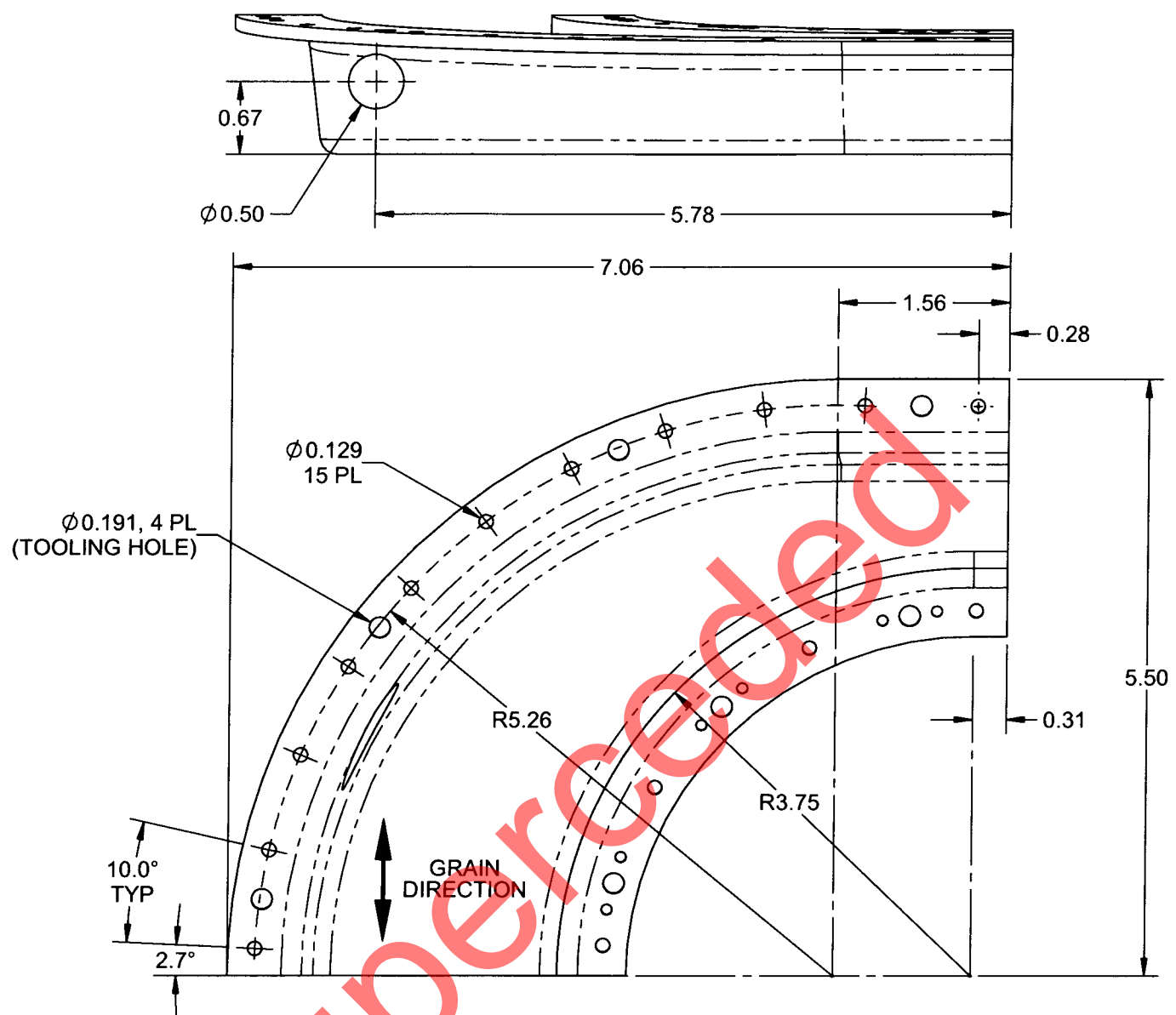
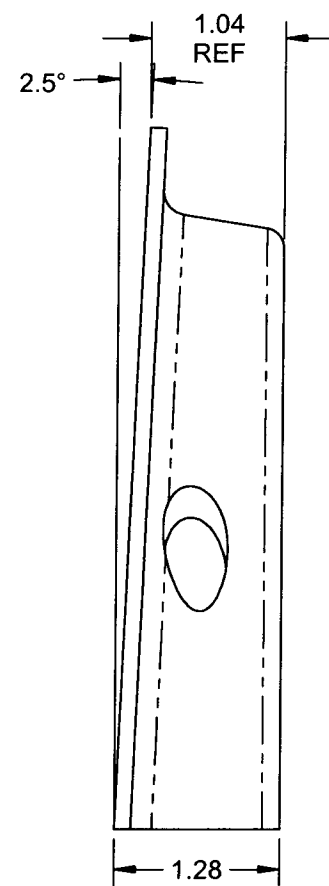
D4500-041 UPPER DOOR CORNER ASSY

SUPERCEDED BY
ASS12003.19

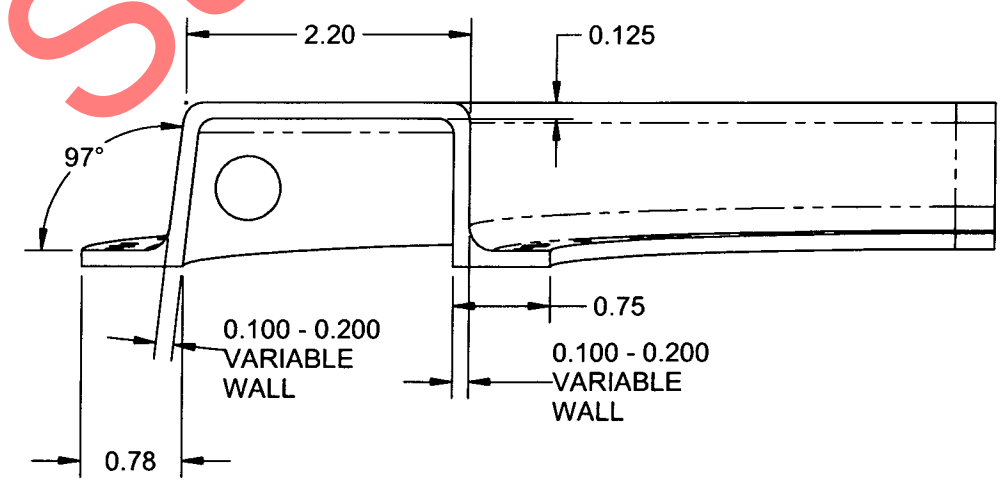
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.48 lbs

A	NEW ISSUE	AJS	12.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	OP	DRAWING NO.	REV. A
MFG. APPR.		D4500	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CORNER ASSY	NTS
DATE	12.03.02	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

D
C
B
A



D4500-1 UPPER DOOR CORNER

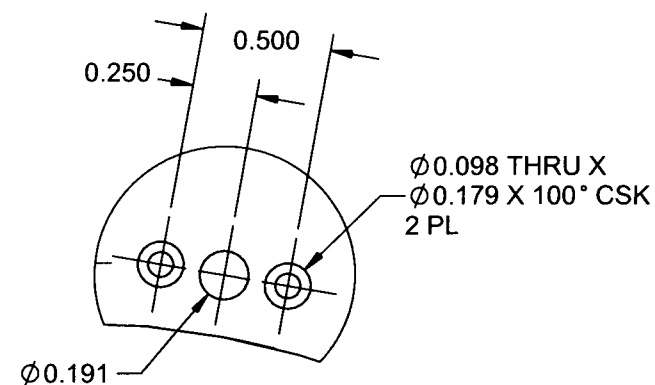


- NOTES:
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.47 lbs
 - 8) RAW MATERIAL SURFACE FINISH SUFFICIENT FOR THIS PART
(NOT NECESSARY TO FACE MATERIAL).
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D4500-1-REVA.STP"

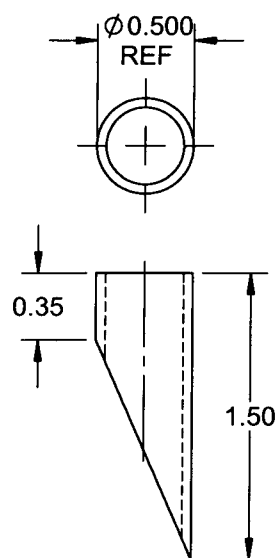
SUPERCEDED BY
AJS 12.03.14

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4500	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CORNER ASSY	NTS
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8 7 6 5 4 3 2 1



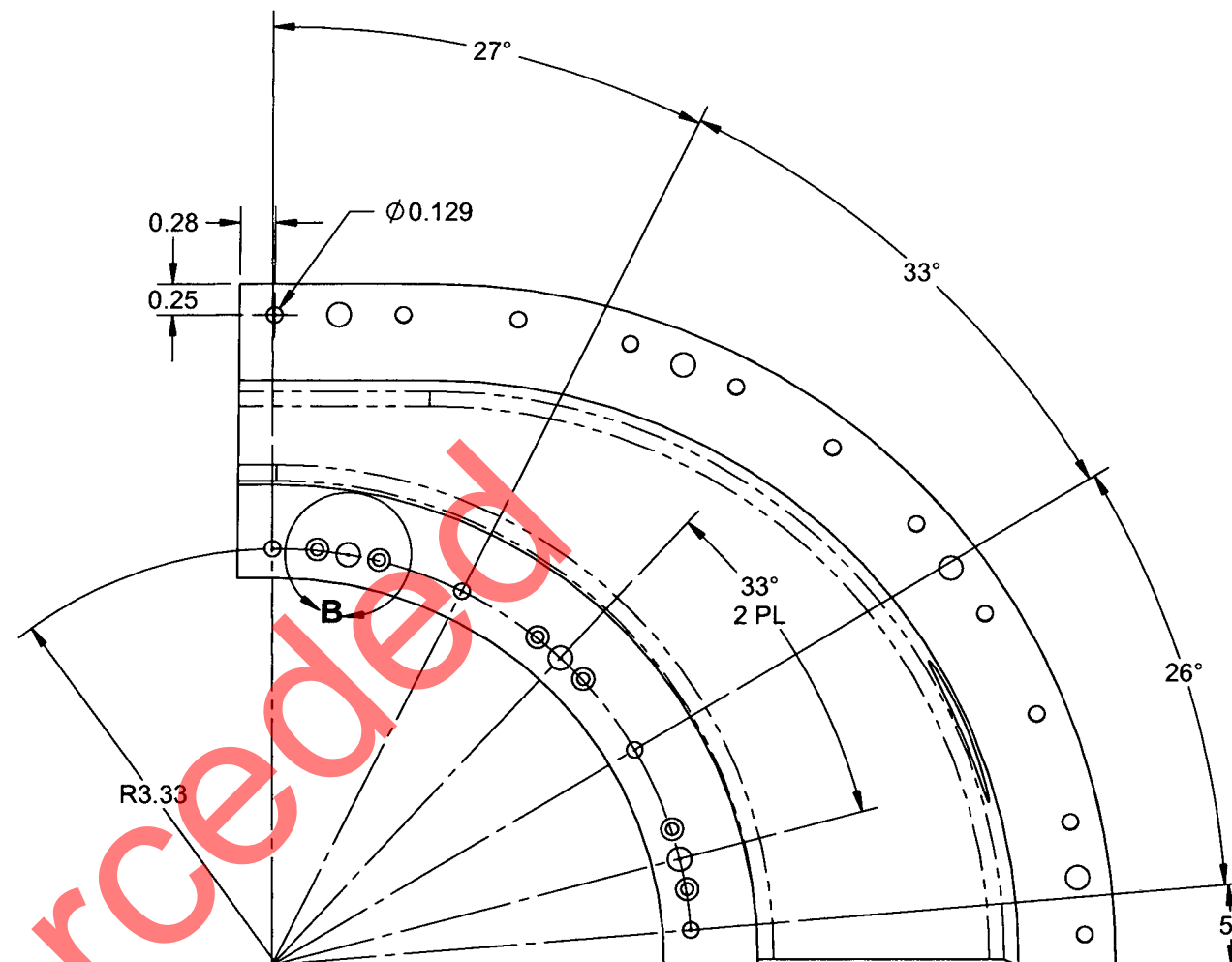
DETAIL B
NUTPLATE HOLE PATTERN 3 PL
SCALE 2X



D4500-3 GUIDE

NOTES:

- 1) MATERIAL -3: 6061-T6 OR 6061-T62 TUBING, Ø0.500 X 0.049 WALL
PER WW-T-700/6 OR AMS 4080 OR AMS 4082
OR QQ-A-200/8 OR QQ-A-225/8
REF: M6061T6T0.500W0.049
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION:
- 7) WEIGHT: 0.01 lbs



VIEW A-A

SUPERCEDED BY

ASS 12.03/9

DESIGN	ASS	DART AEROSPACE LTD	
DRAWN	ASS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4500	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR CORNER ASSY	NTS
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